



# Taking Care of Your Tires.

**PREMA Products, Inc.**

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## PREMA Bias & Radial Nail Hole Repair Chart (Crown Area Only)

Bias Radial Nail Hole Repair Chart Crown Area Only					1-PIECE REPAIR (Injury Angle < 25 degrees)	2-PIECE REPAIR (Injury Angle > 25 degrees)			
TIRE TYPE	INJURY SIZE	INJURY SIZE	CARBIDE CUTTER	ARBOR/HOLDER	COMBI WITH PILOT WIRE (RADIAL/BIAS)	STEM UNIT WITH PILOT WIRE	UNIVERSAL REPAIR (RADIAL/BIAS)	RADIAL REPAIR	BIAS REPAIR
 PASSENGER	1/8" (3mm)	●	CC-3	6068-125	PC-1	-	PUR-1	PR-109	PB-1
	1/4" (6mm)	●	CC-6/ PCC-2P	6068	PC-2	PCS-2	PUR-2/ PUS-2	PR-109	PB-1
 LIGHT TRUCK	1/4" (6mm)	●	CC-6	6068	PC-2	PCS-2	PUR-2/ PUS-2	PR-109/ PR-110	PB-2
	5/16" (8mm) **	●	CC-8/ PCC-3P	6069	PC-3	PCS-3	PUR-3/ PUS-3	PR-110/ PR-115	PB-3
 HEAVY DUTY TRUCK	3/8" (10mm)	●	CC-10	5196593	PC-4	PCS-4	PUR-3/ PUS-4	PR-120	PB-5

\*\* Light Truck Tires Only (Injury Size: 5/16") - 6 or 8 Ply Rating (Load Range C & D).

**Maximum Injury Size: 1/4" (6mm)**

Passenger & Light Truck Tires

**Maximum Injury Size: 3/8" (10mm)**

Medium & Heavy Truck Tires

*Any injury exceeding the Maximum Allowable Injury Size, as stated above, will require a section repair to be performed at a Full Service Repair Facility.*

